



Steel Construction Certification Scheme Limited

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Welding Certificate

2273 – CPR – 0093 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0093.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

Manufacturer	Cleveland Steel & Tubes Ltd
Facilities of the Manufacturer	Dalton Airfield Industrial Estate, Dalton, Thirsk, North Yorkshire, YO7 3JN
Standard	BS EN 1090-2:2018+A1:2024
Execution Class	up to EXC 2 according to BS EN 1090-2:2018+A1:2024
Welding Process(es)	121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode
Base Material(s)	The following material groups in accordance with PD CEN ISO TR 15608: Group 1 steels with yield ≤ 460 N/mm ² Group 2 fine-grain steels with a specified minimum yield strength $R_{eH} > 360$ N/mm ² Group 3 steels with yield ≤ 890 N/mm ²
Responsible Welding Coordinator	Roy Fishwick – (BCSA Route) up to and including EXC 2
Alternate	N/A
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	February 2014
Date of this issue	15 August 2024
Date of expiry	14 August 2027
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



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Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI